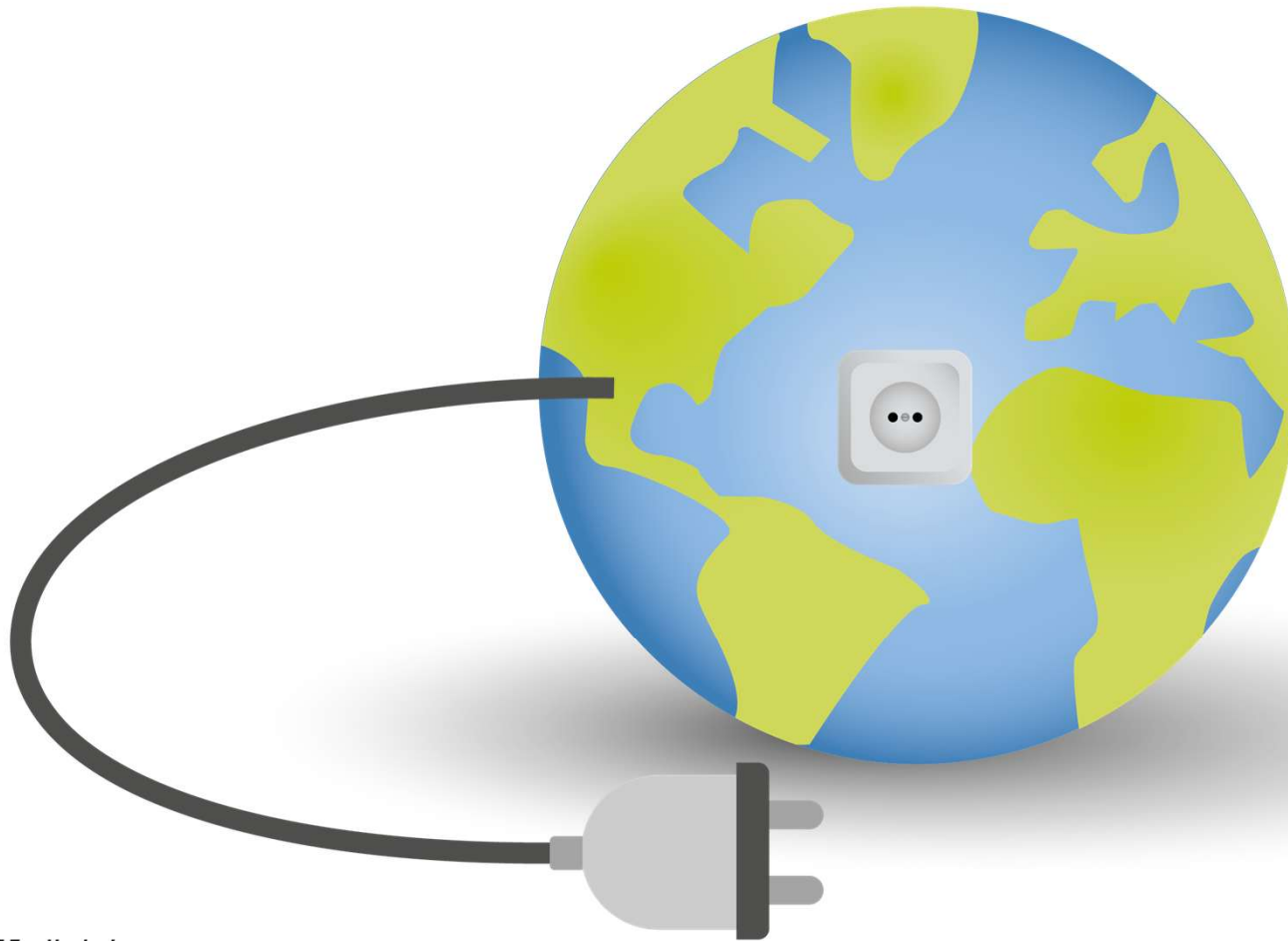




CO₂, Biomasse und Recycling: Wege zu einer Kreislaufwirtschaft innerhalb der planetaren Grenzen

André Bardow
ETH Zürich

The vision: A sustainable world



A sustainable world is more than clean electricity

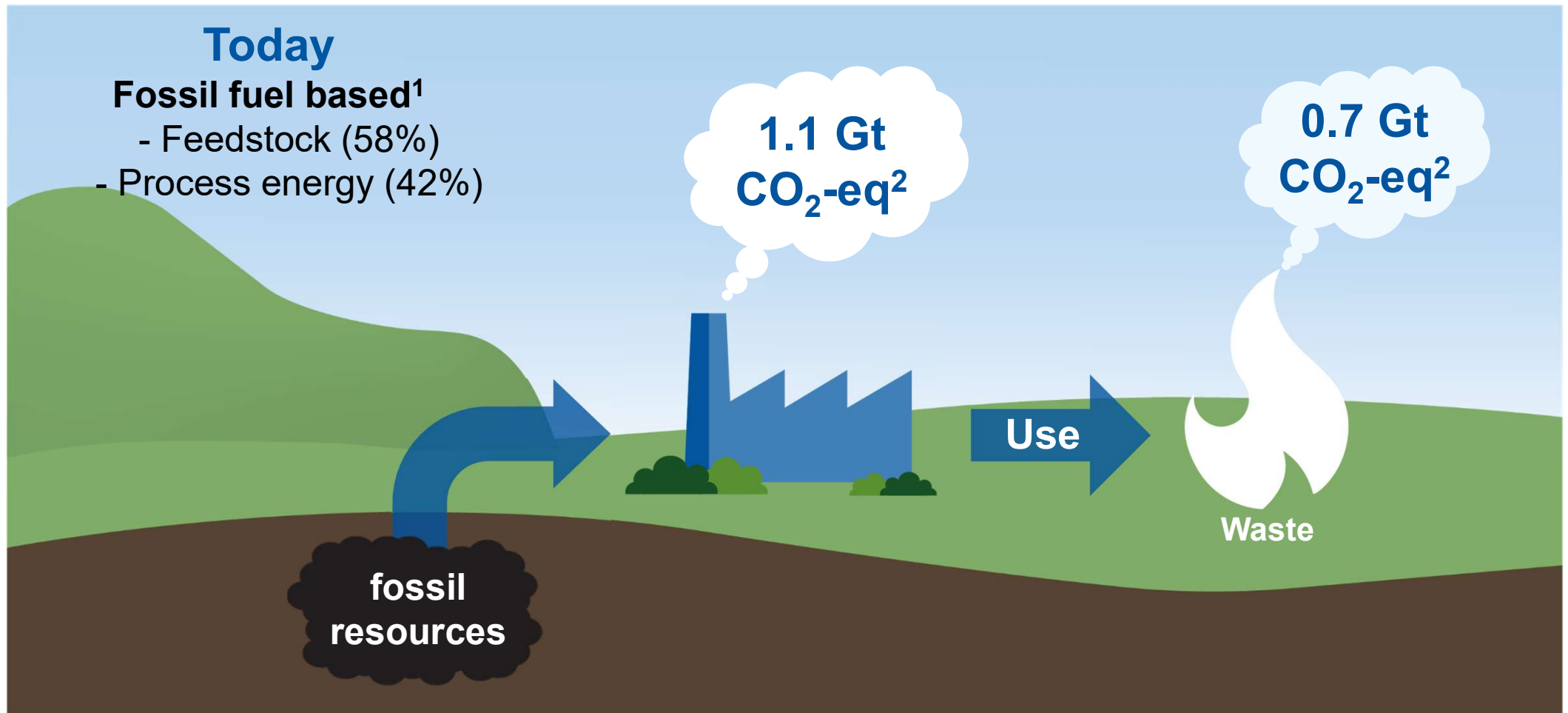
The next challenge: Defossilization of the material world



Carbon recycling can contribute to defossilization of the material world



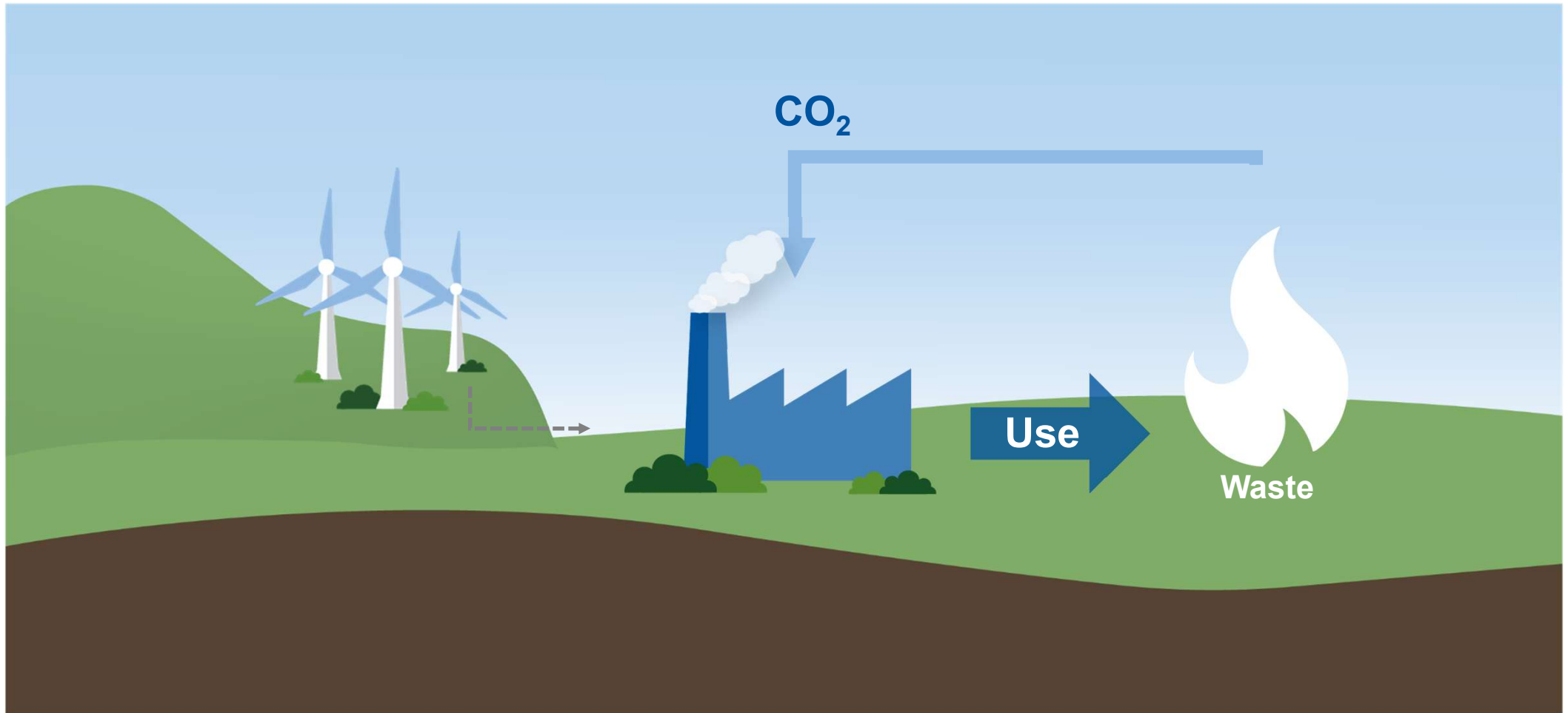
The Global Chemical and Plastics Industry



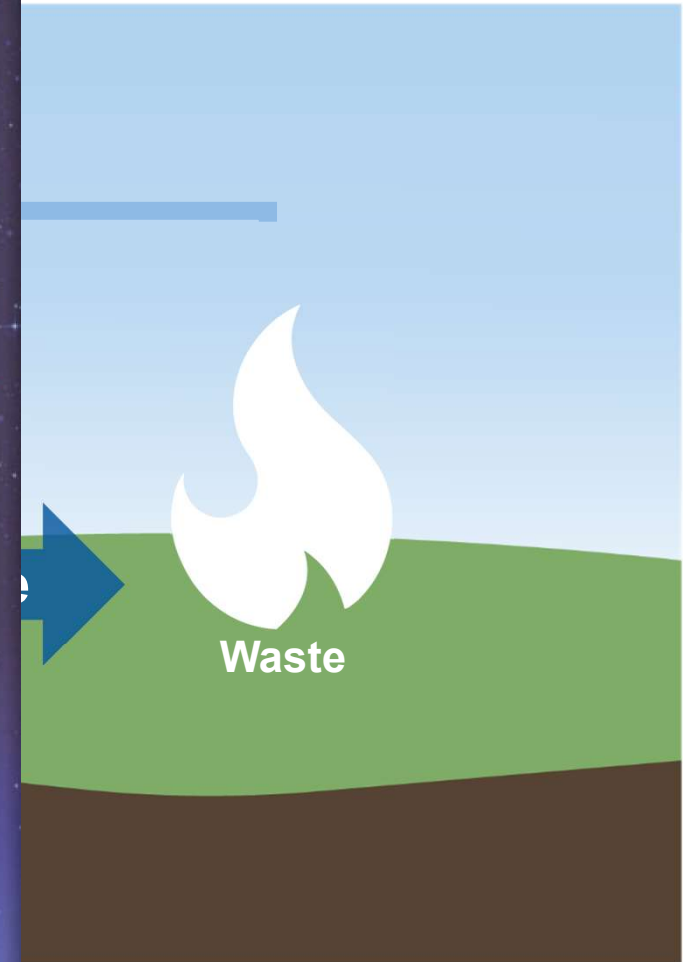
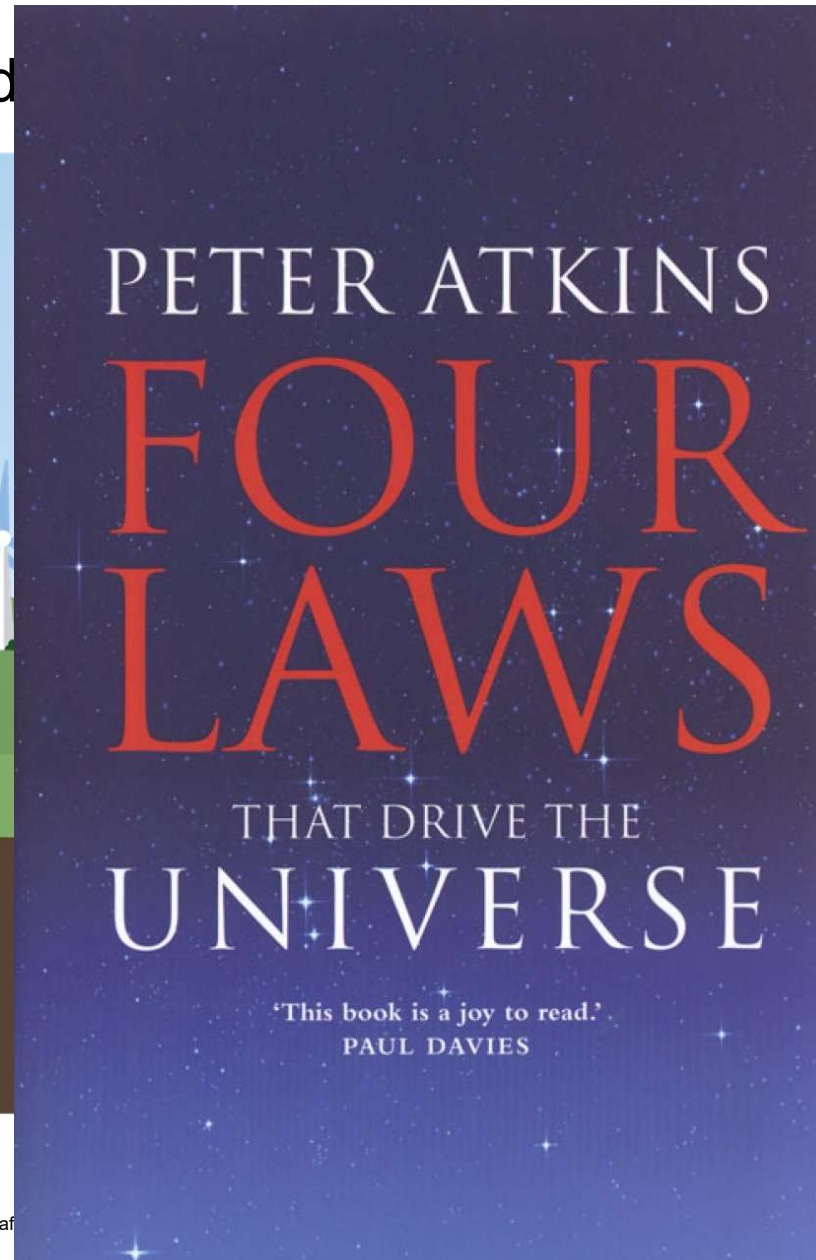
¹ IEA, DECHEMA, ICCA (2013), Technology Roadmap

² Zheng and Suh. *Nature Climate Change*. 2019. <https://doi.org/10.1038/s41558-019-0459-z>

Idea: CIRCULAR industry by CO₂ recycling

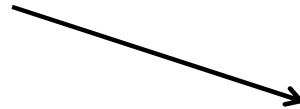
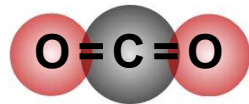


Idea: CIRCULAR ind



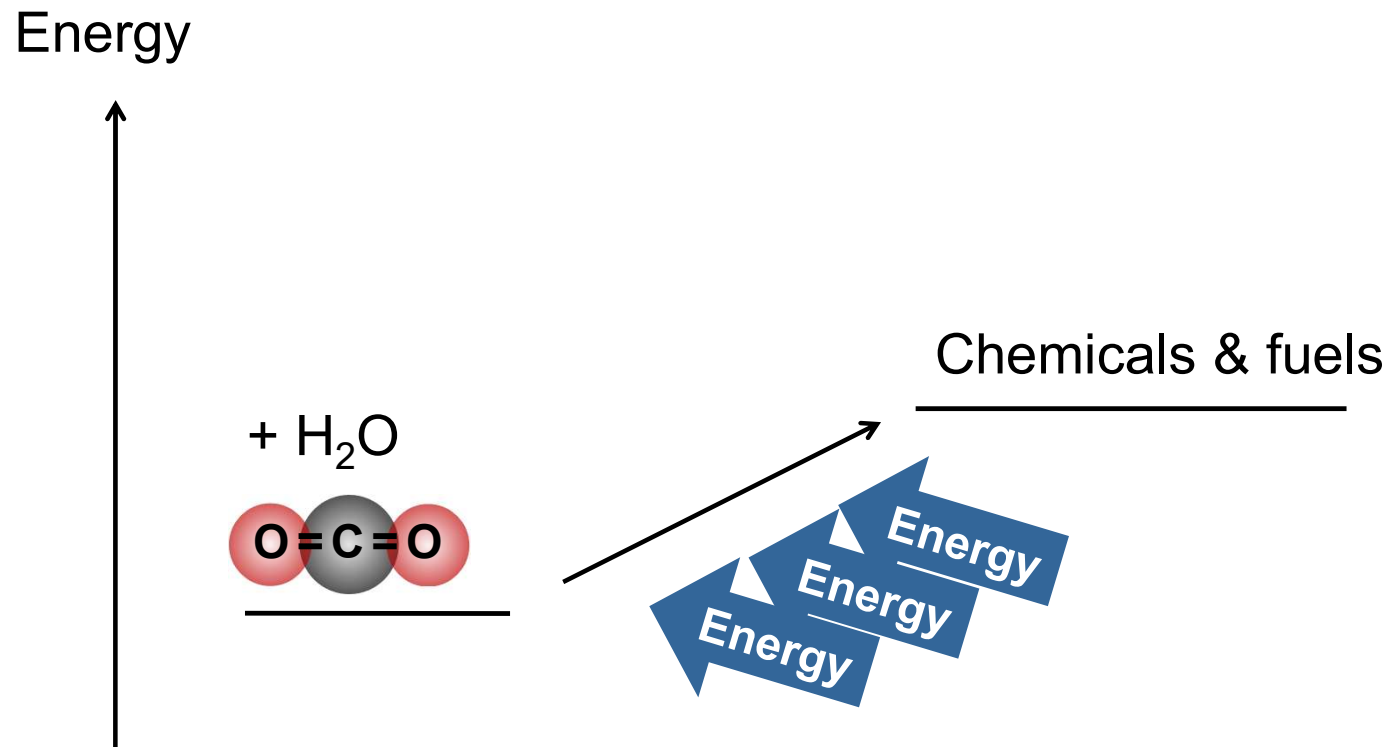
Thermodynamics of CO₂ conversion

Energy



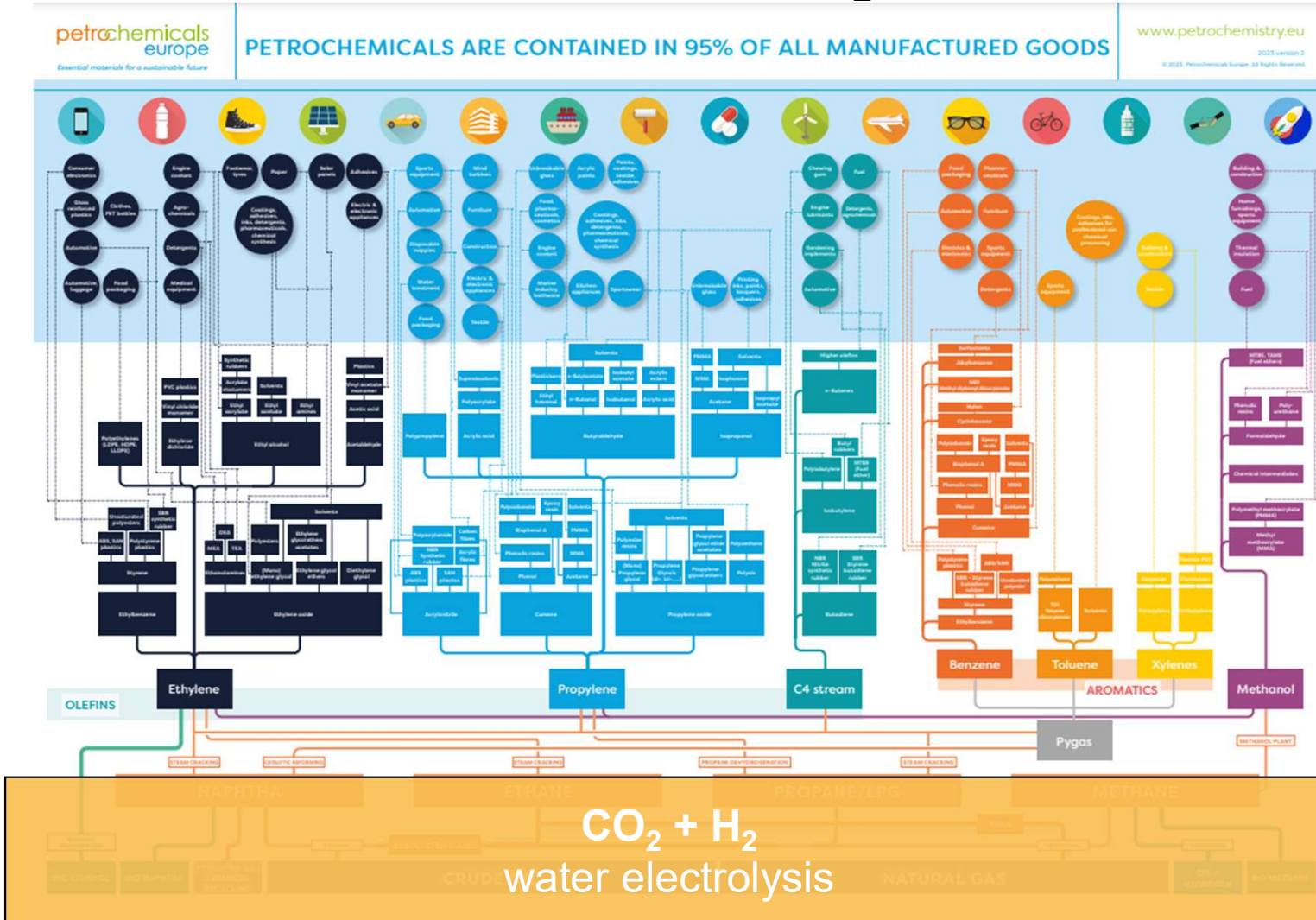
minerals

Thermodynamics of CO₂ conversion



CO₂ conversion starting from CO₂ + water
= Inverting combustion

The plastics industry – based on CO₂ and water



Polyamide 6

Polyamide 66

PET pellets (fiber-grade)

PET pellets (bottle-grade)

Polyacrylonitrile fiber

Polyethylene, HD

Polyethylene, LD

Polyethylene, LLD

Polypropylene

Polystyrene, GP

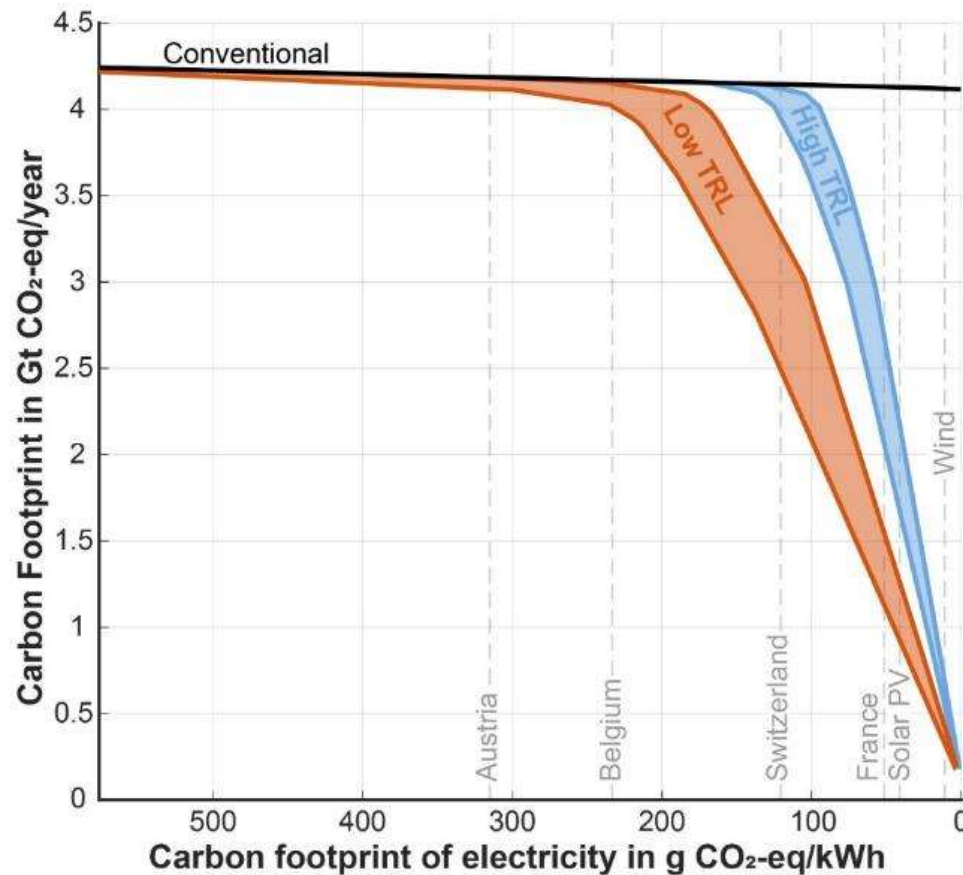
Polystyrene, HI

Polyurethane, flexible

Polyurethane, rigid

Polyvinyl chloride

CO₂-Mitigation Potential of CCU in the Chemical Industry



- CCU can lead to practically carbon-neutral plastics
- GHG savings require low-carbon electricity
- Better technology can accelerate the transition

Kätelhön, Meys, Deutz, Suh, Bardow, *PNAS*, 2019

CO₂-Mitigation Potential of CO₂-based plastics



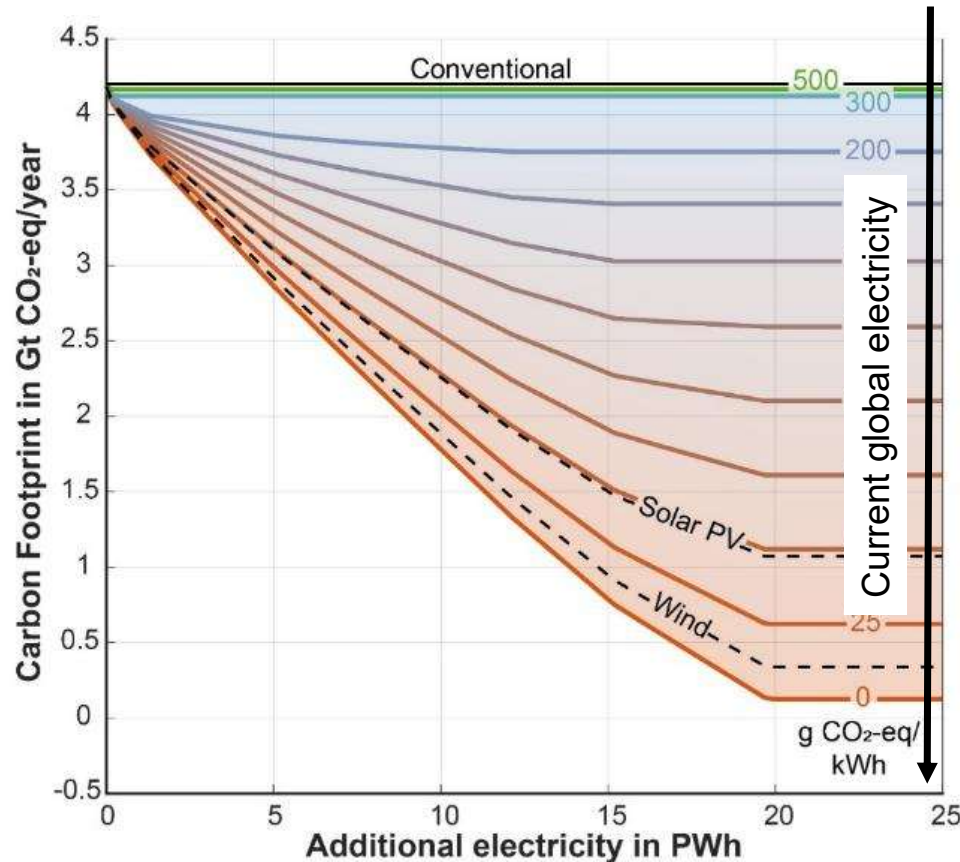
Arne
Kätelhön



Raoul
Meys



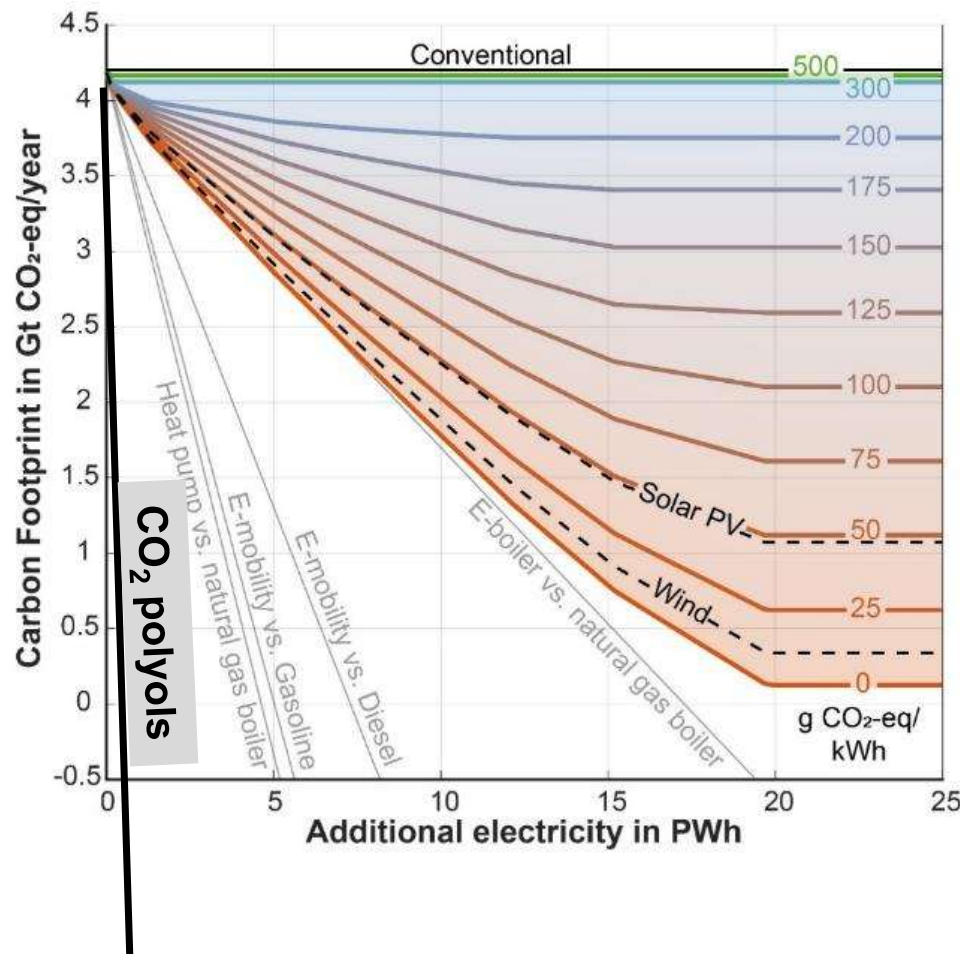
Sarah
Deutz



- CCU can lead to practically carbon-neutral plastics
- GHG savings require a lot of low-carbon electricity
- Declining efficiency

Kätelhön, Meys, Deutz, Suh, Bardow, *PNAS*, 2019

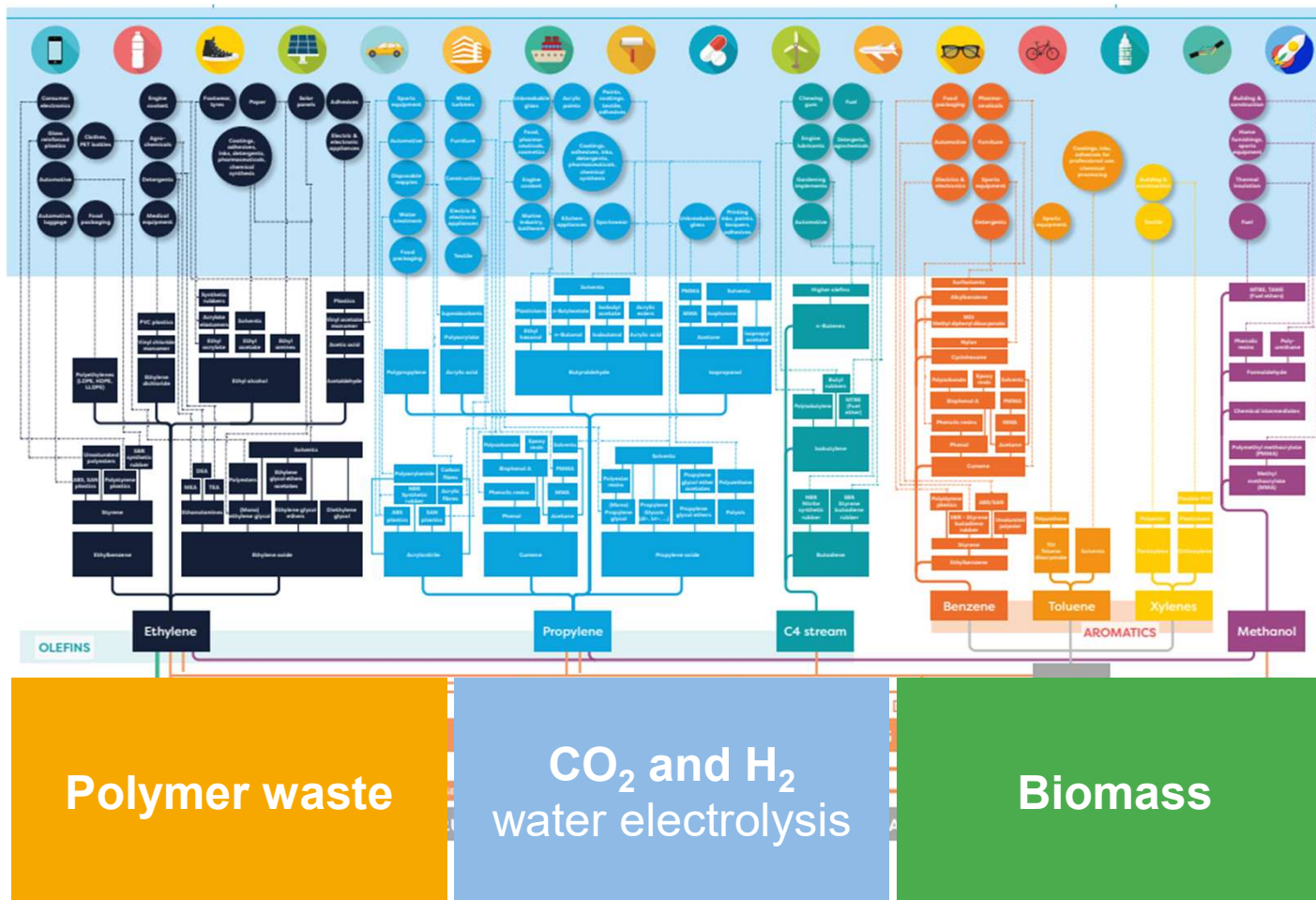
Power-to-Plastics vs Power-to-X



- CCU can lead to practically carbon-neutral plastics
- GHG savings require a lot of low-carbon electricity
- Declining efficiency
- Power-to-Plastics often less efficient than Power-to-Heat and Power-to-Mobility
- but there are CCU opportunities

Sternberg, Bardow, *Energy Environ. Sci.*, 2015, 8, 389
Kätelhön, Meys, Deutz, Suh, Bardow, *PNAS*, 2019

The plastics industry – based on circular carbon flows



Polyamide 6
 Polyamide 66
 PET pellets (fiber-grade)
 PET pellets (bottle-grade)
 Polyacrylonitrile fiber
 Polyethylene, HD
 Polyethylene, LD
 Polyethylene, LLD
 Polypropylene
 Polystyrene, GP
 Polystyrene, HI
 Polyurethane, flexible
 Polyurethane, rigid
 Polyvinyl chloride



Raoul Meys



Marvin Bachmann



Christian Zibunas



Leonard Müller

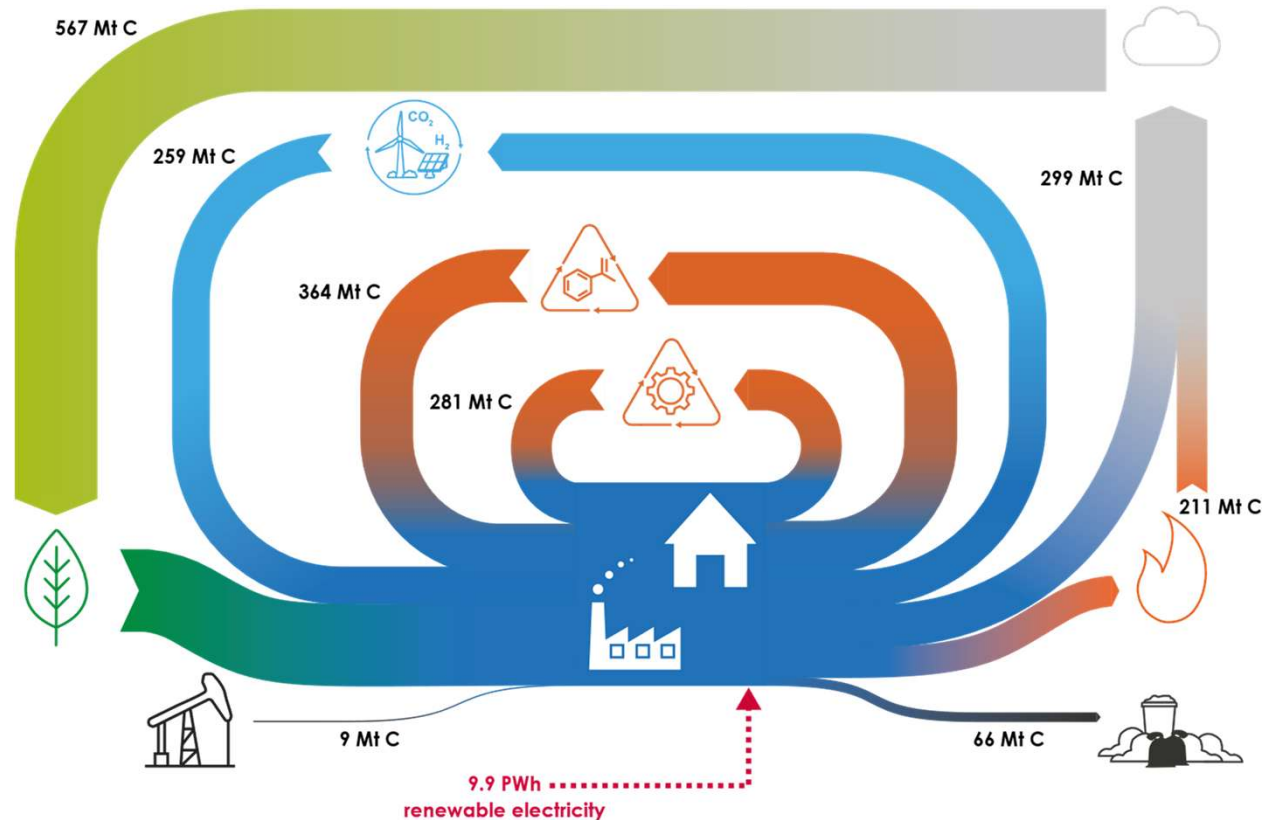


Arne Kätelhön



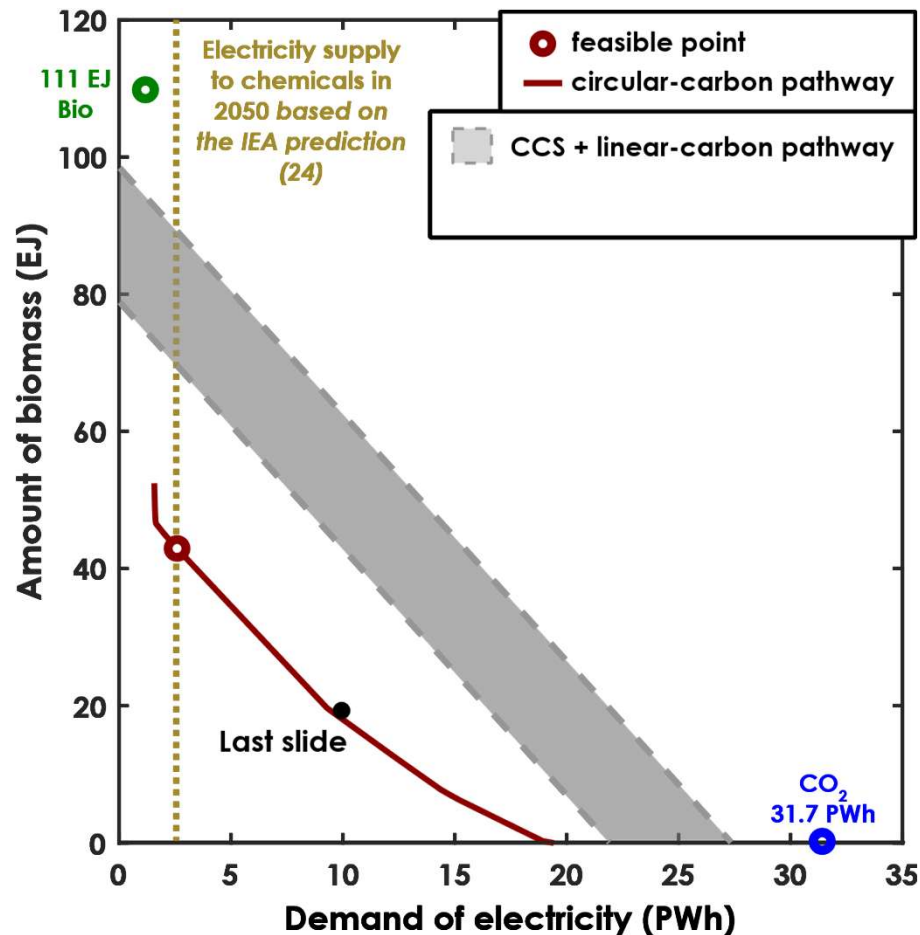
Benedikt Winter

Net-zero plastics by optimal circular carbon cycles



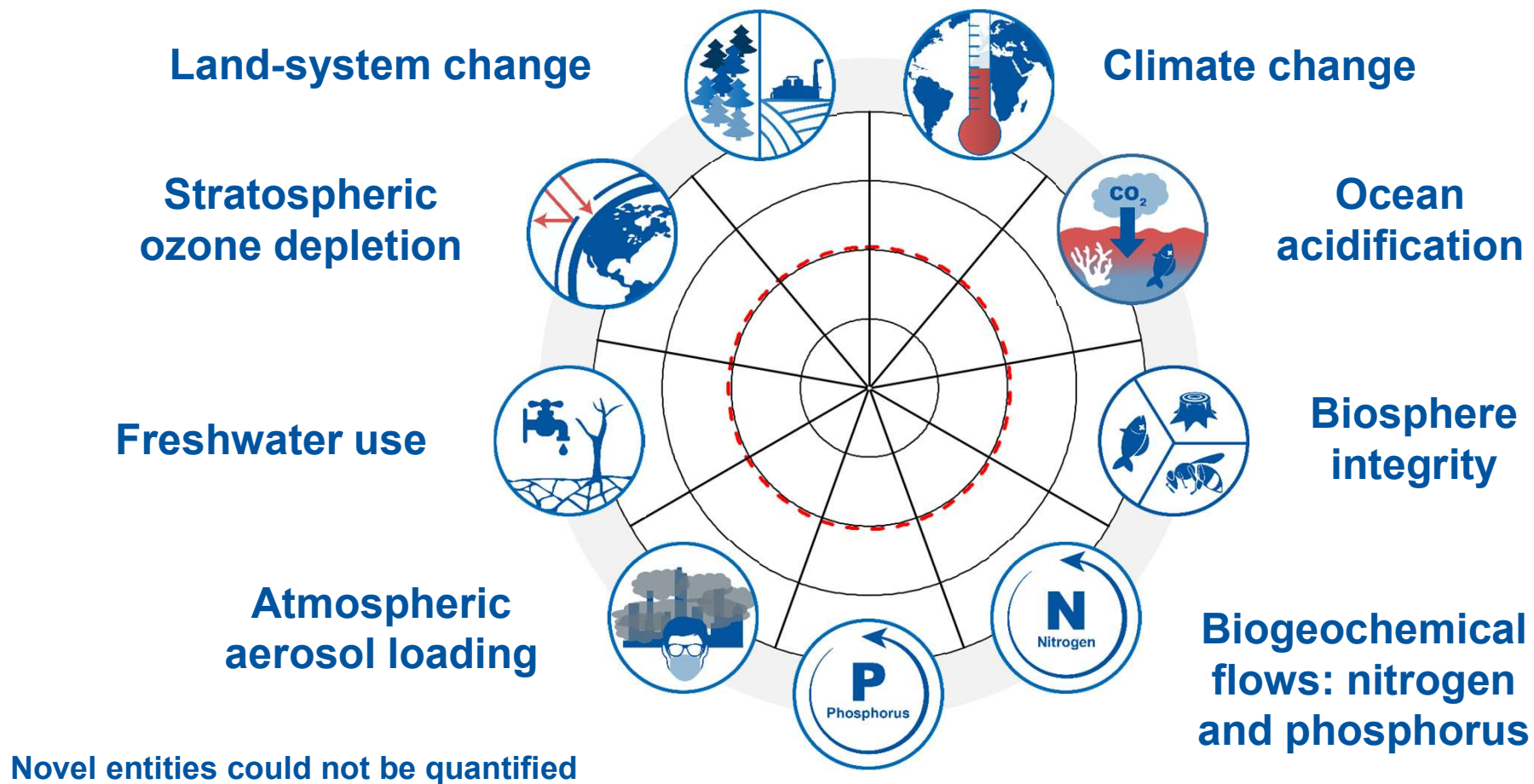
✓ Combining all circular technologies achieves carbon-neutral plastics*

Resources for net-zero plastics



A circular-carbon economy can achieve carbon-neutral plastics using less energy than linear fossil-based benchmark.

Beyond GHG emissions: Planetary Boundaries



Beyond GHG emissions: Planetary Boundaries

ENVIRONMENTAL
Science & Technology

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Policy Analysis

Outside the Safe Operating Space of the Planetary Boundary for Novel Entities

Linn Persson,* Bethanie M. Carney Almroth, Christopher D. Collins, Sarah Cornell, Cynthia A. de Wit,* Miriam L. Diamond, Peter Fantke, Martin Hassellöv, Matthew MacLeod, Morten W. Ryberg, Peter Sogaard Jørgensen, Patricia Villarrubia-Gómez, Zhanyun Wang, and Michael Zwicky Hauschild



Cite This: <https://doi.org/10.1021/acs.est.1c04158>



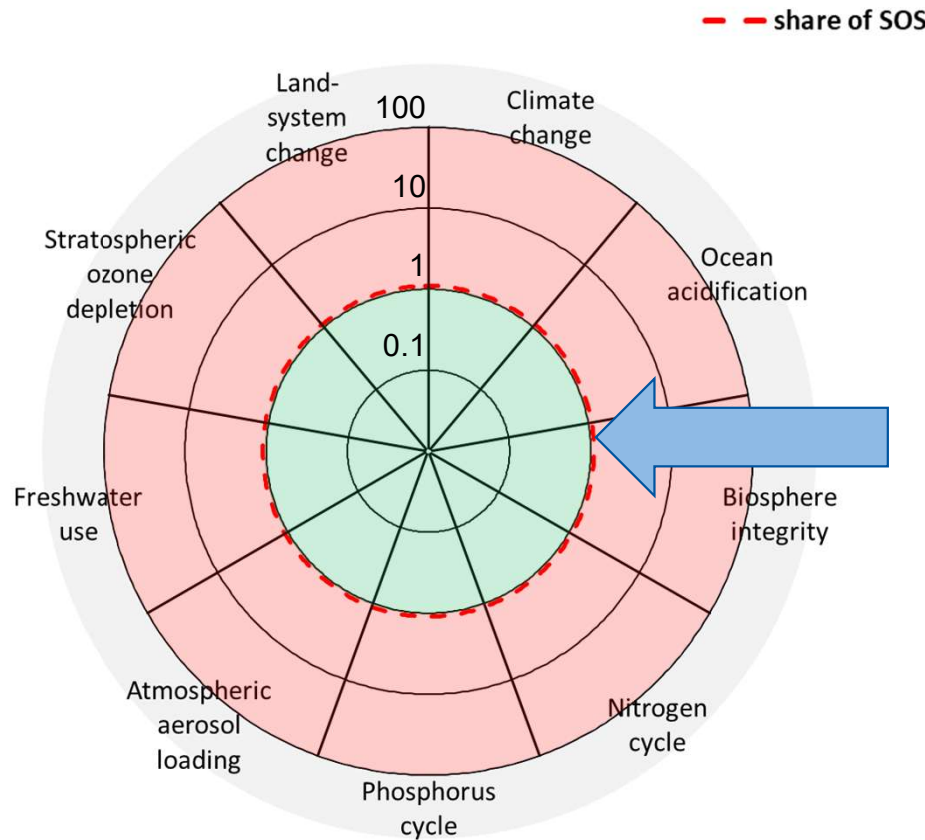
Read Online

Novel entities could not be quantified



Novel nitrogen
and phosphorus

The planetary footprints of global plastic production



- Plastics industry $\neq$ global economy
- Downscaling required
- Share of safe operating space = 1.1%
- Assigned by consumption expenditure

The planetary footprints of global plastic production 2030



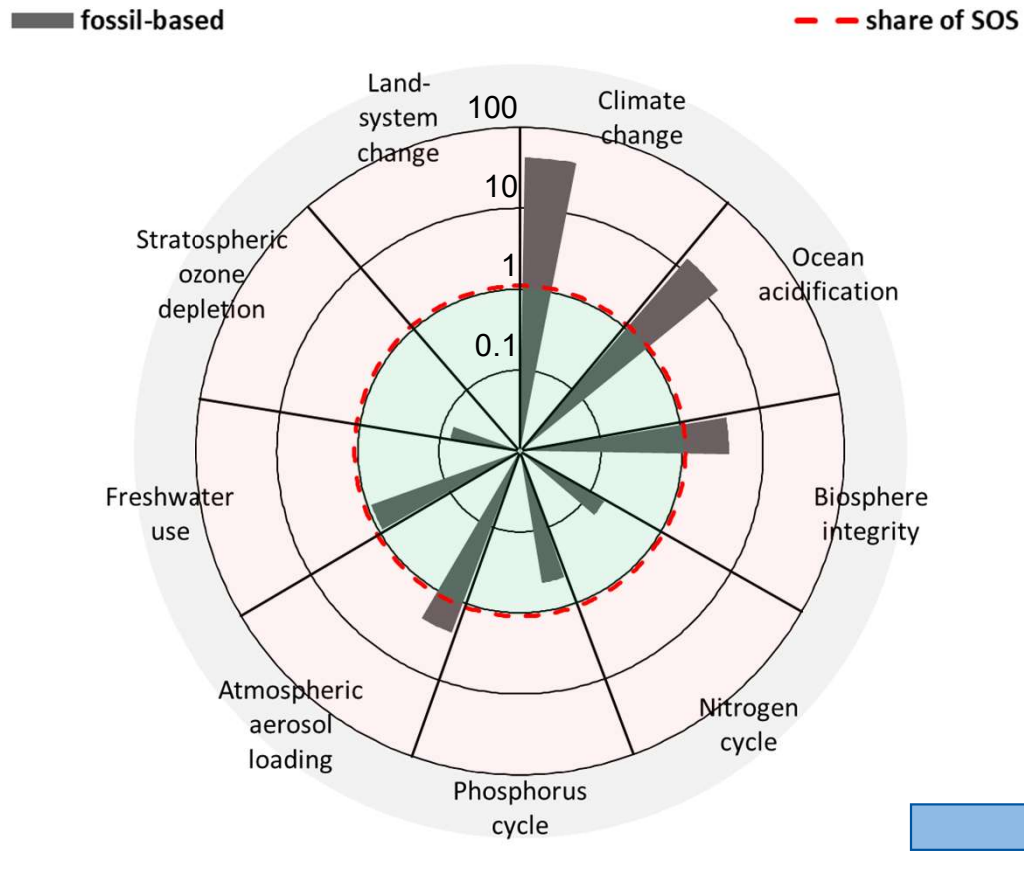
Marvin Bachmann



Christian Zibunas



Jan Hartmann



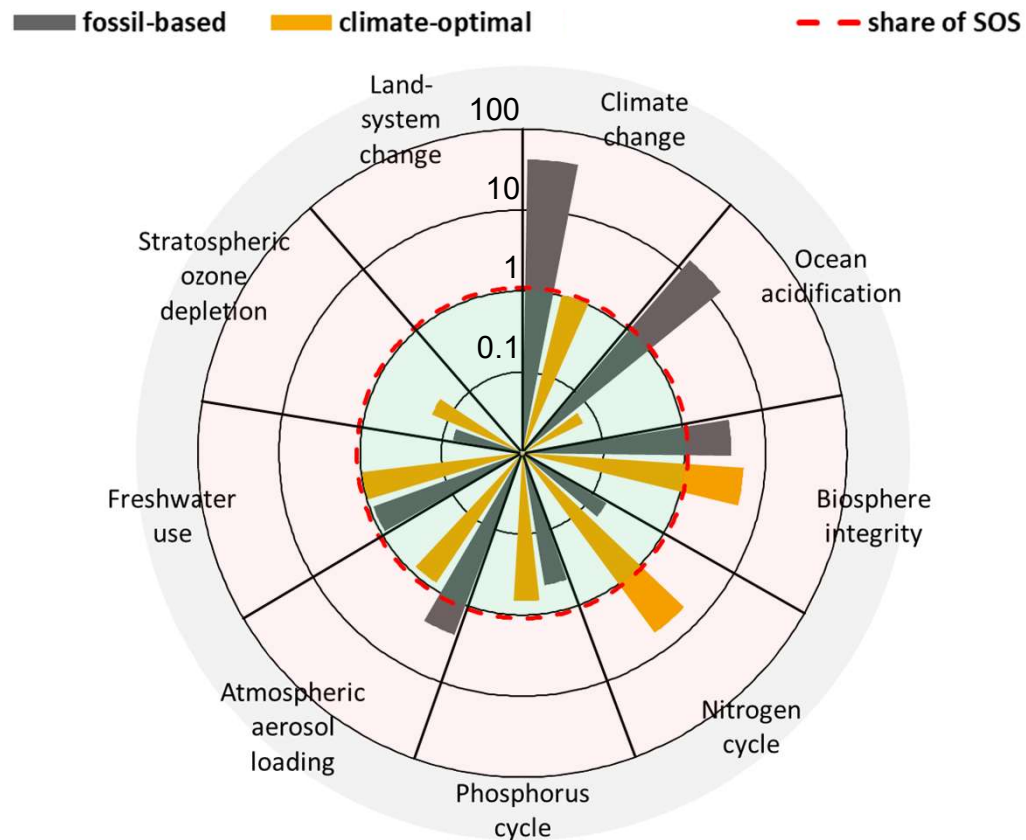
- Fossil-based plastics transgress

- Climate change by **38 times**
- Ocean acidification by **12 times**
- Biosphere integrity by **3 times**
- Aerosol loading by **1 time**



Fossil-based plastics are unsustainable

The planetary footprints of global plastic production 2030



- Climate-optimal plastics transgress
 - Biosphere integrity by **5 times**
 - Nitrogen cycle by **5 times**
- Impacts from bio-based plastics
 - High land occupation
 - High fertilizer application

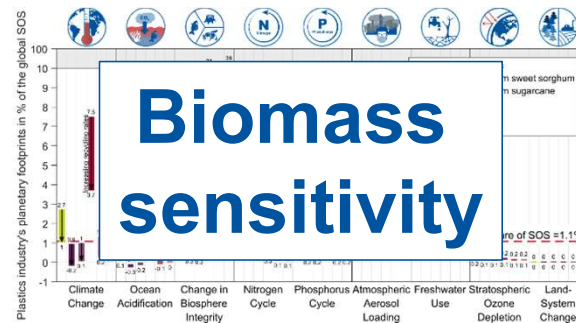


Climate-optimal plastics are still unsustainable

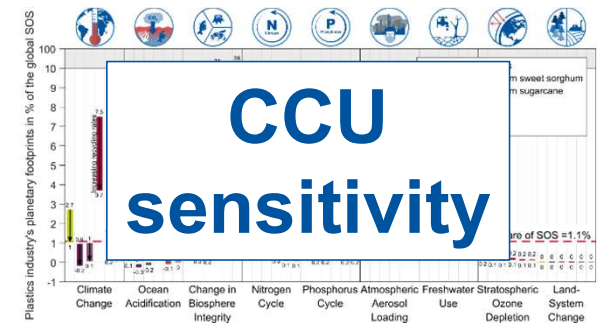
Improvements towards absolute sustainability



**Improve
recycling
efficiency**



**Reduce
feedstock
impact**



**Reduce
electricity
impact**

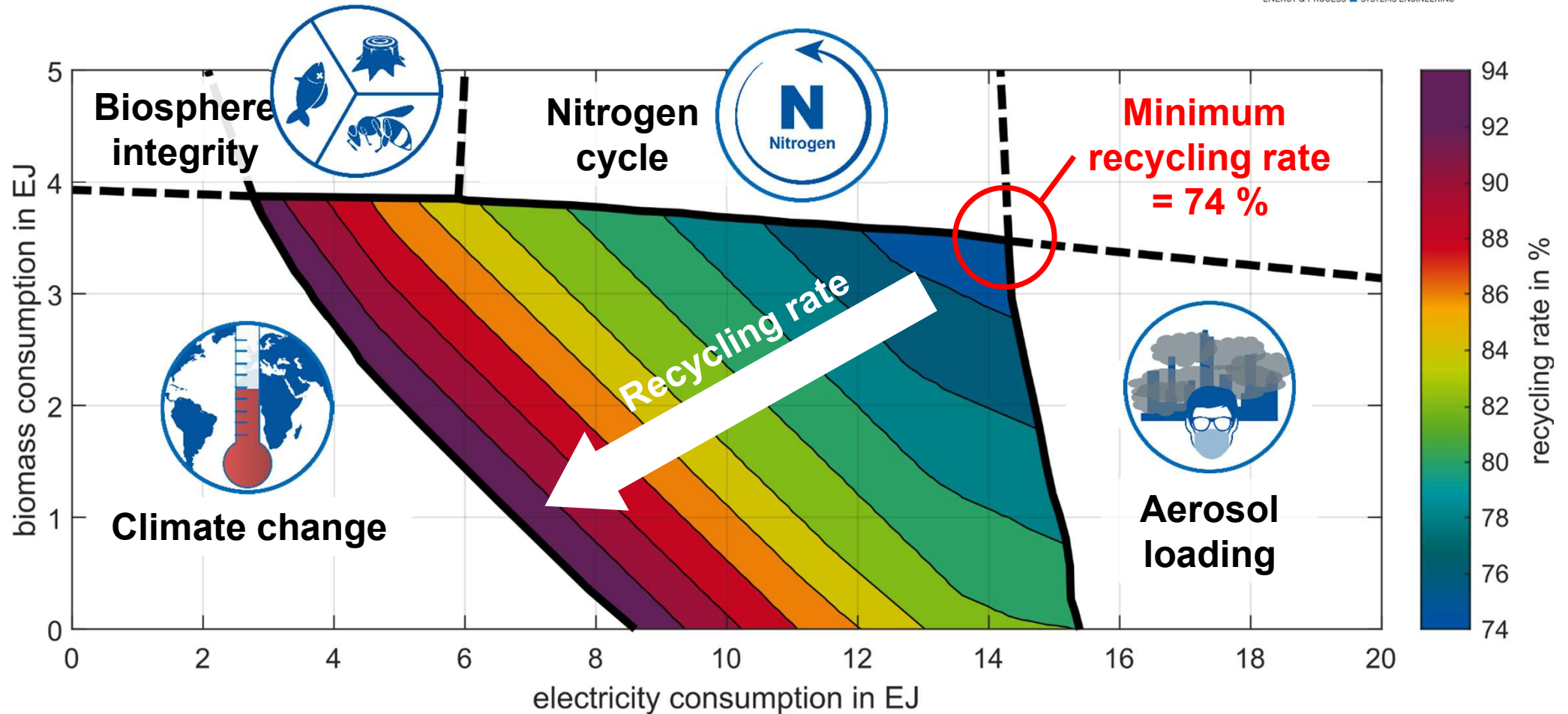
**Best
case**

**High efficiency chemical
monomer recycling**

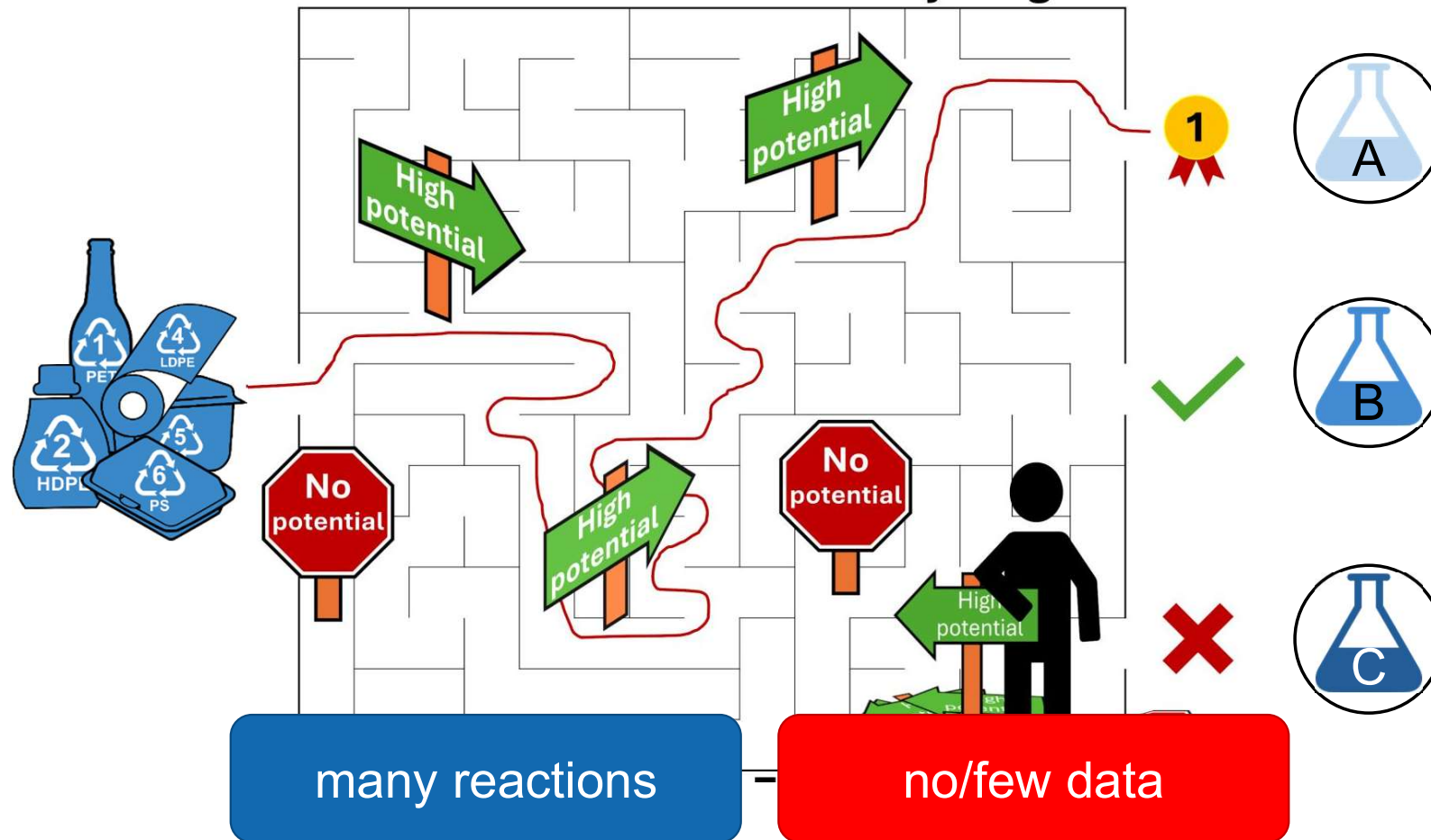
Energy crops

Wind power

Solution space for sustainable plastics in 2030



The Maze of Chemical Recycling



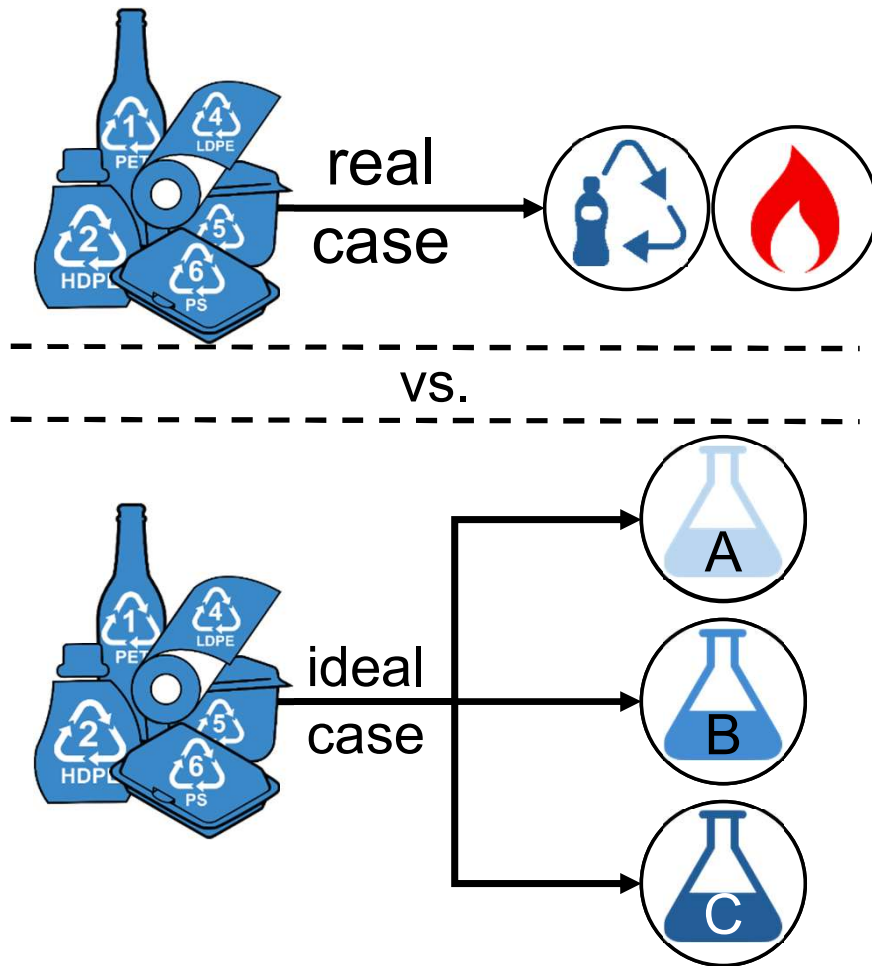
Martin
Pillich



Raoul
Meys

Pillich et al., *Green Chem.*, 2024; Meys et al. *Resour. Conserv. Recy.*, 2020

The approach



The environmental potential



Which chemical recycling? High substitution for high potential

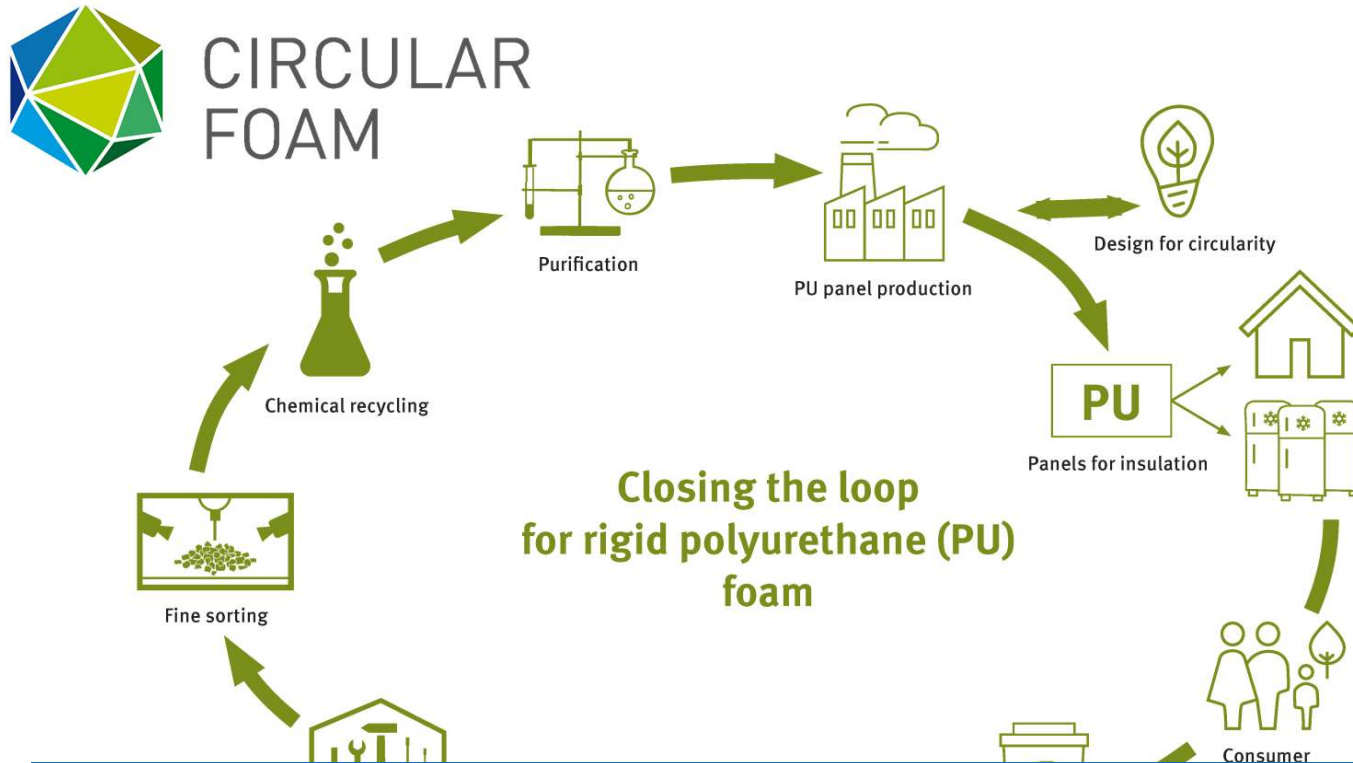
negative potential	positive potential	global warming impact (kg CO ₂ -eq)					
		refinery feedstock	gaseous fuels	gasoline	diesel	monomers	chemical upcycling
(1) energy recovery in waste incinerator	PET TPA						
	PET DMT						
	LDPE						
	HDPE						
	PP						
	PS						
energy recovery in kiln	PET TPA						
	PET DMT						
	LDPE						

Key messages:

- 1) Recycle only waste that is poorly used today
- 2) Produce emission-intensive chemicals:
Monomers & upcycling

Meys, Frick, Westhues, Sternberg, Klankermayer, Bardow, *Resour. Conserv. Recy.*, 2020

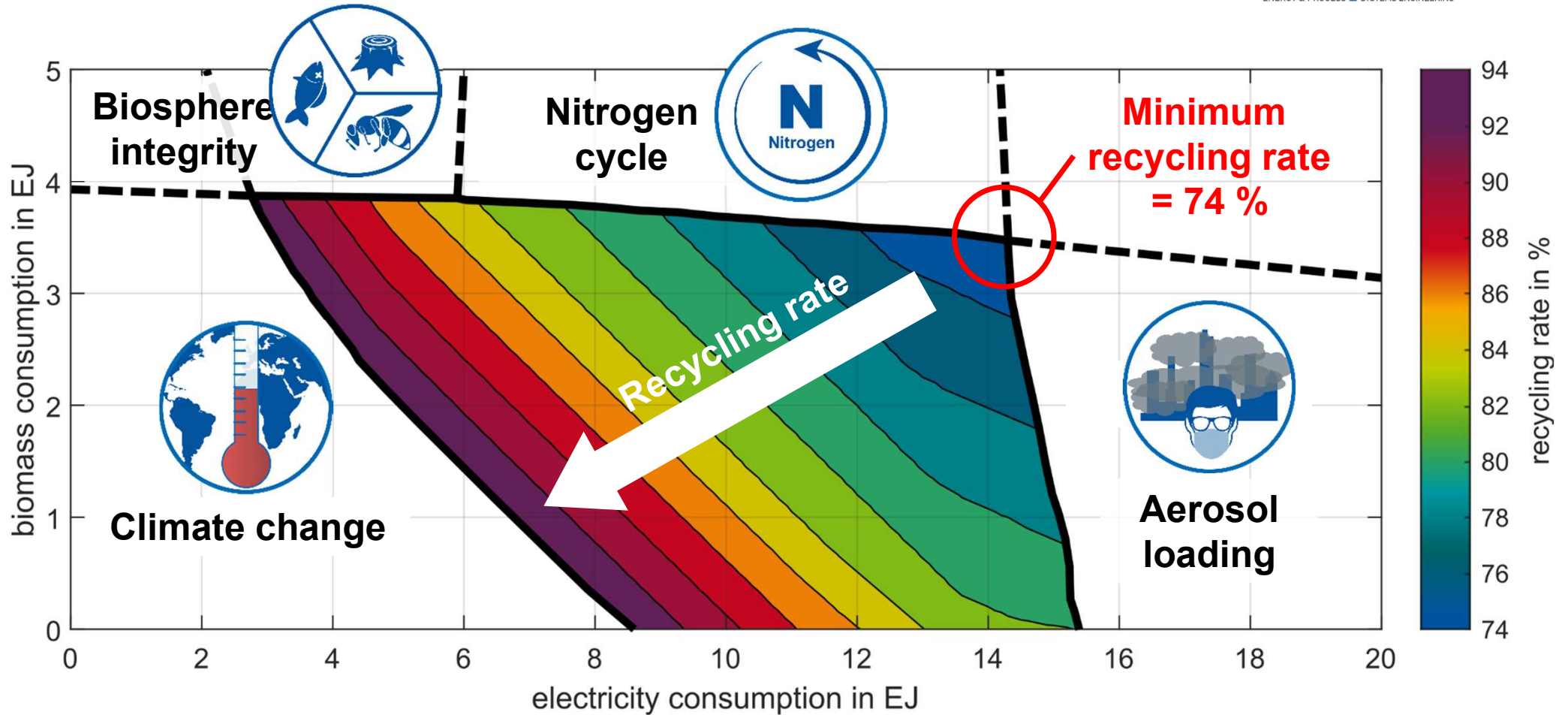
Recycle only waste that is poorly used today: Polyurethane



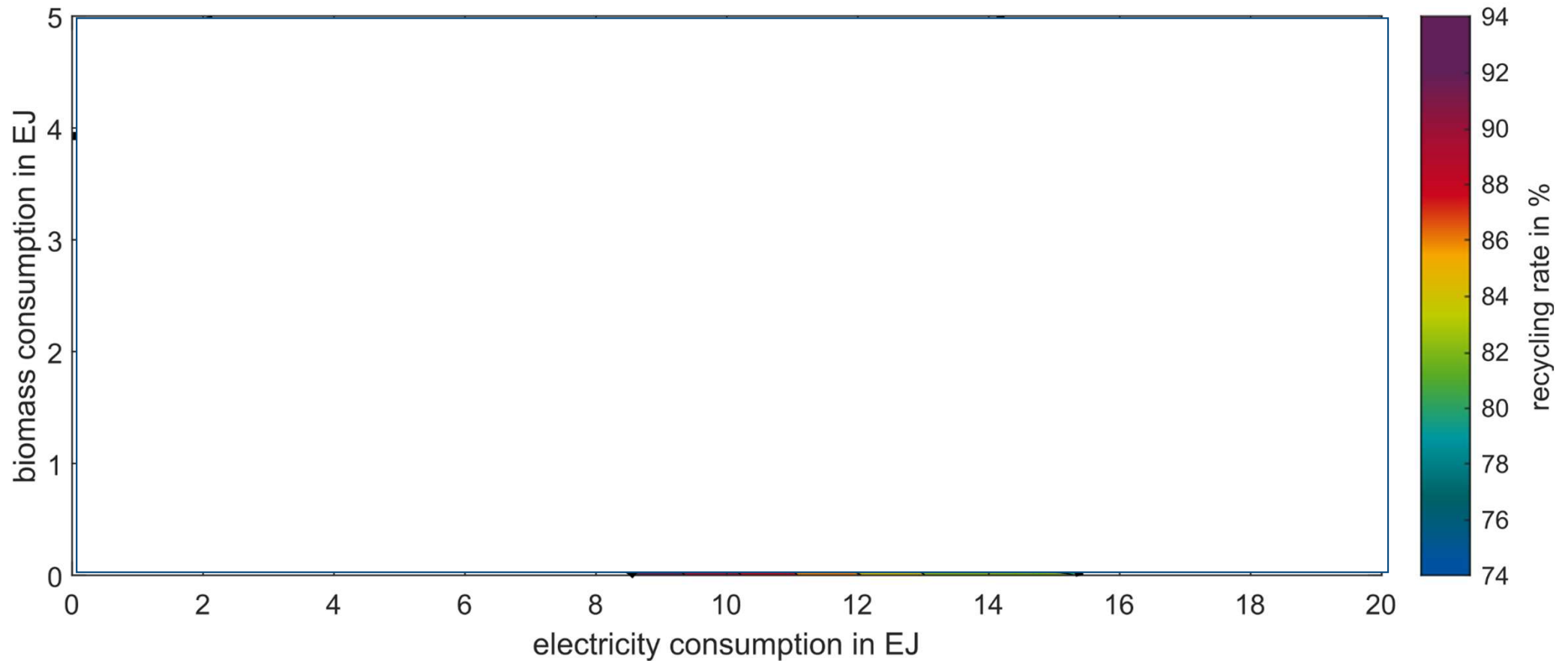
✓ Successful development and demonstration of novel recycling pathways



Solution space for sustainable plastics in 2030

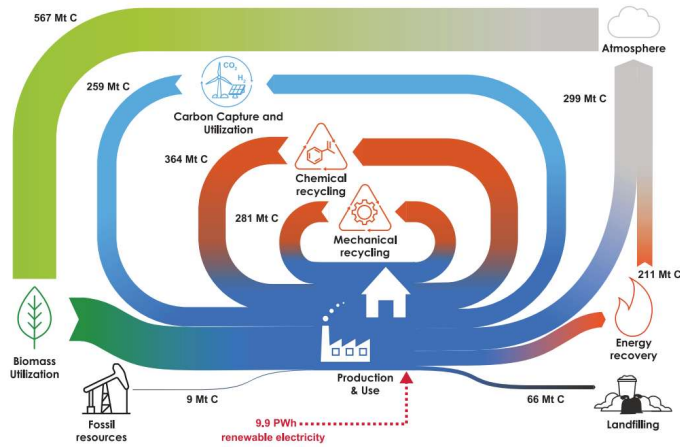


Solution space for sustainable plastics in 2050



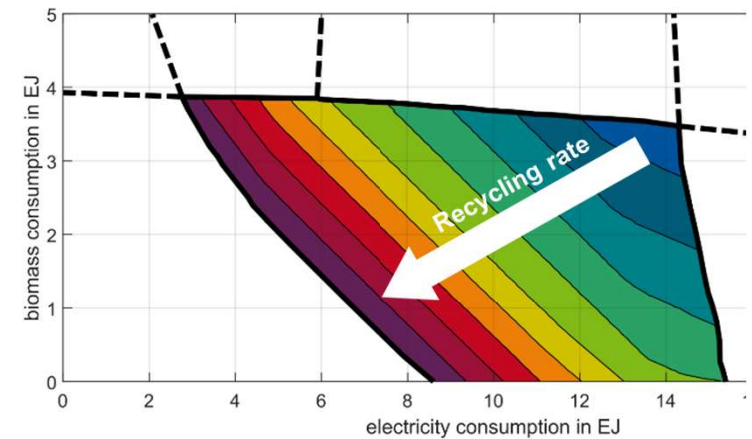
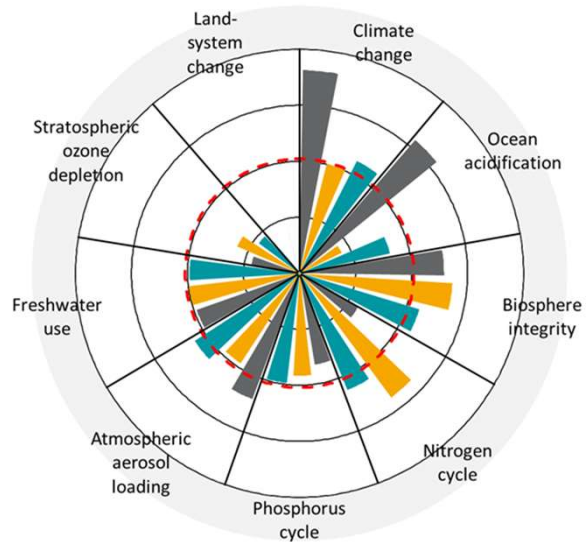
Bachmann, Zibunas et al., *Nature Sustainability*, 2023

Key insights



We need ALL circular technologies

Carbon-neutral plastics is feasible, saves energy and on par in OPEX - but not enough



Enhancing recycling is KEY towards sustainability - but not enough

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